

**PROFESSIONAL CAP MOULD MANUFACTURER IN CHINA**

中国专业的瓶盖模具制造商



**YICHUAN**

一川模具

**[www.CapMold.com](http://www.CapMold.com)**

## 中国专业的瓶盖模具制造商



### 我们的企业

- 台州黄岩一川模具是一家生产和出口瓶盖注塑模具的制造商。
- 一川模具建立于1998年。

### 我们的产品

我们可以根据客户的要求生产各种注塑瓶盖模具：

- 矿泉水盖
- 运动盖
- 饮料盖
- 化妆品盖
- 五加仑盖
- 木糖醇翻盖
- 果冻瓶盖
- 酒瓶盖
- 洗发水翻盖
- 油桶盖
- 油瓶盖
- 其他类瓶盖
- 易拉盖

### 我们的客户

我们的客户遍布世界各地，包括东南亚、中东、欧洲、南美和非洲。

### 我们对客户的承诺

- 卓越的设计能力
- 最高品质的产品
- 具有市场竞争力的价格
- 快速及时的交货
- 最好的客户服务



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## About Us

### Who is YICHUAN?

- HUANGYAN YICHUAN MOULD FACTORY is a manufacturer and exporter specialized in the plastic injection moulds.
- Our mould factory was established in year 1998.

### What can YICHUAN offer?

We can produce various kinds of cap moulds according to customer' s requirement. especially

- Mineral water cap mould
- Beverage cap mould
- 5 gallon cap mould
- Theft proof cap mould
- Shampoo cap mould
- Different kinds of oil cap mould
- Sport cap mould
- Cosmetics cap mould
- Wine cap mould.
- Other Cap Mould

### Where are the customers of YICHUAN?

We export all our products to the customers all over the world, including Southeast Asia, Middle East, Europe, South America and Africa.

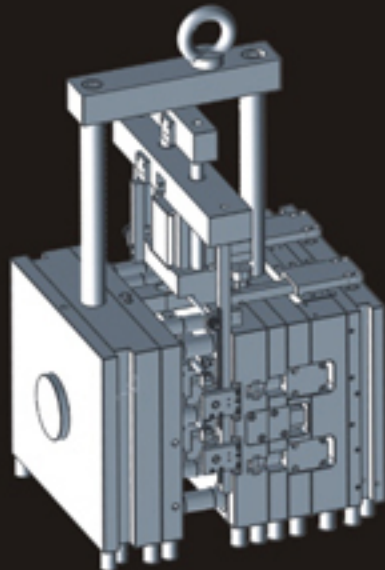
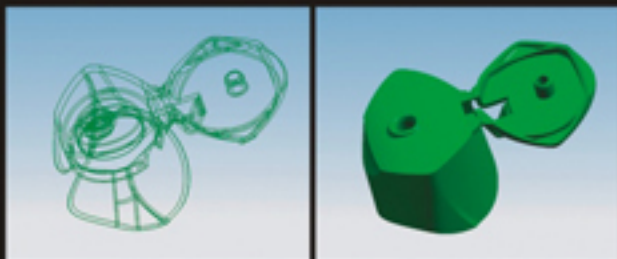
### Why choose YICHUAN?

- Excellent design capability
- High quality products
- Competitive price
- Prompt & timely delivery
- Best customer services

## R&D 研发能力

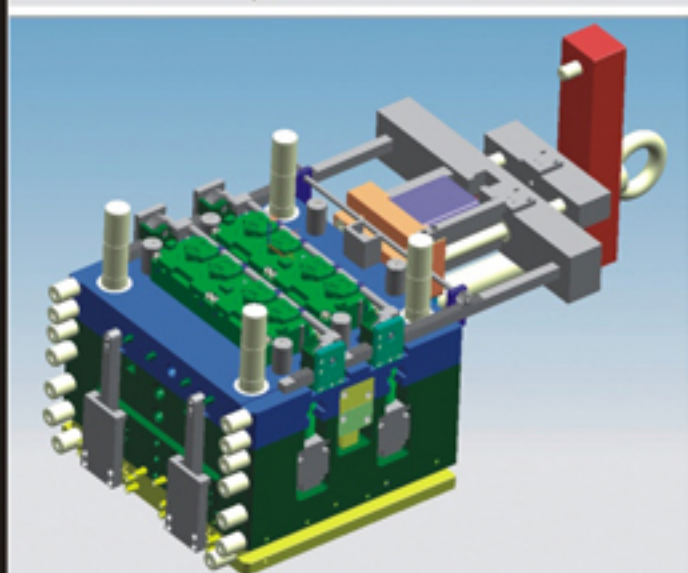
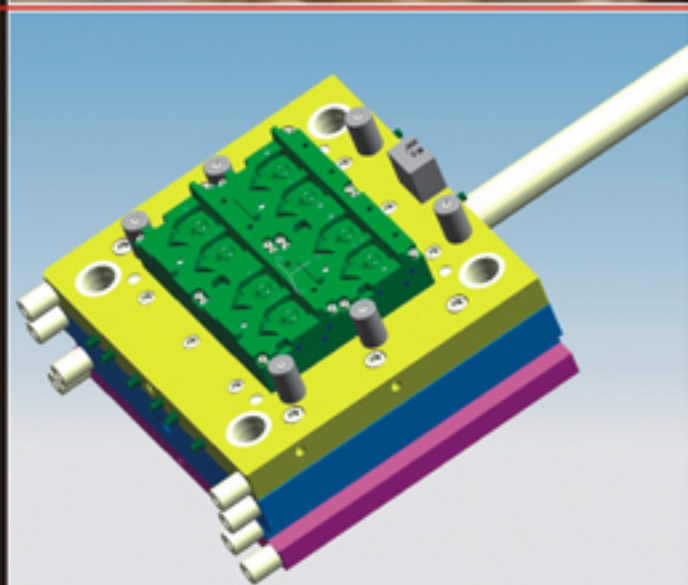
技术部拥有10余名经验丰富的模具工程师，使用Pro-E、UG、AutoCAD、MoldFlo等工程软件，可根据客户的要求，完成从产品设计到模具结构设计的全套解决方案。

The R&D Department is equipped with more than 10 experienced mould engineers who are very good at the professional software, like Pro-E, UG, AutoCAD, MoldFlow and so on. We can provide our customers various complete solutions cover the product design and mould construction design.



我们能够在设计中，采用MOLDFLOW做流量分析，模拟产品的注塑过程，确保模具在客户的工厂能够顺利生产出合格的产品

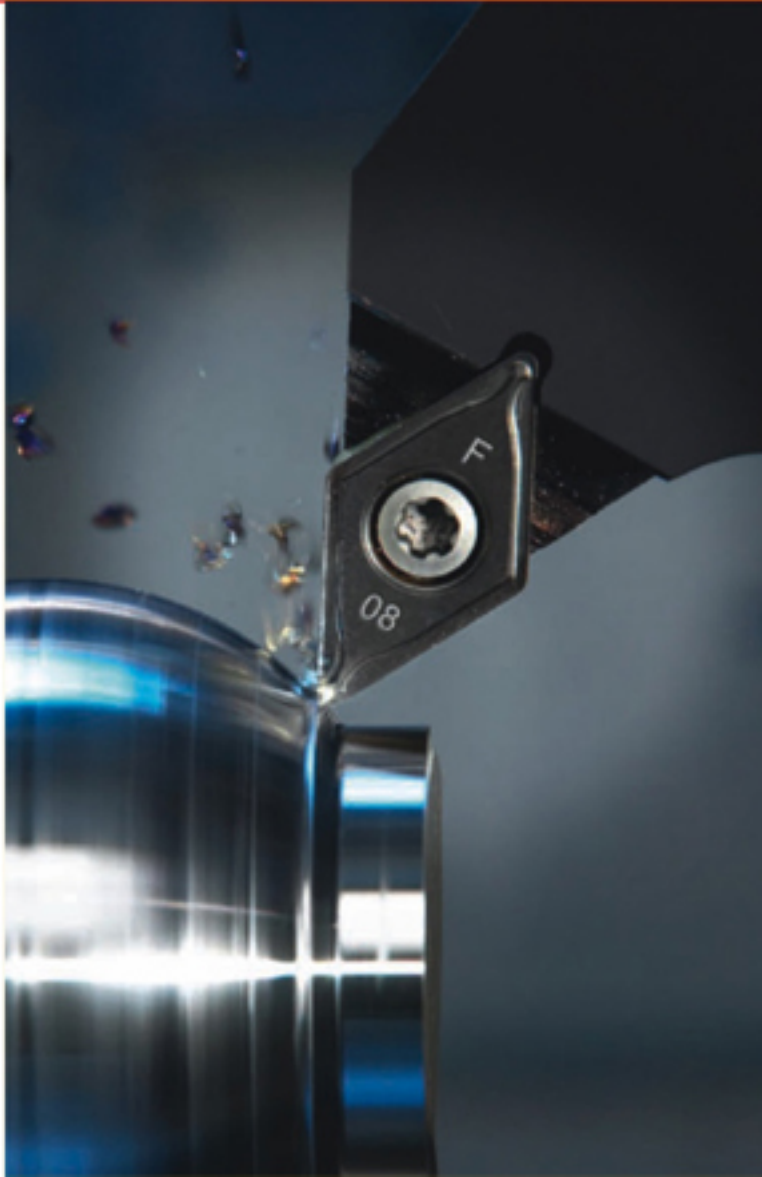
YICHUAN Mould is able to do the flow analysis by using the MOLDFLOW software. The flow analysis imitates the whole injection process. By doing such analysis, the moulds are further guaranteed to inject the qualified product when they are put into use.



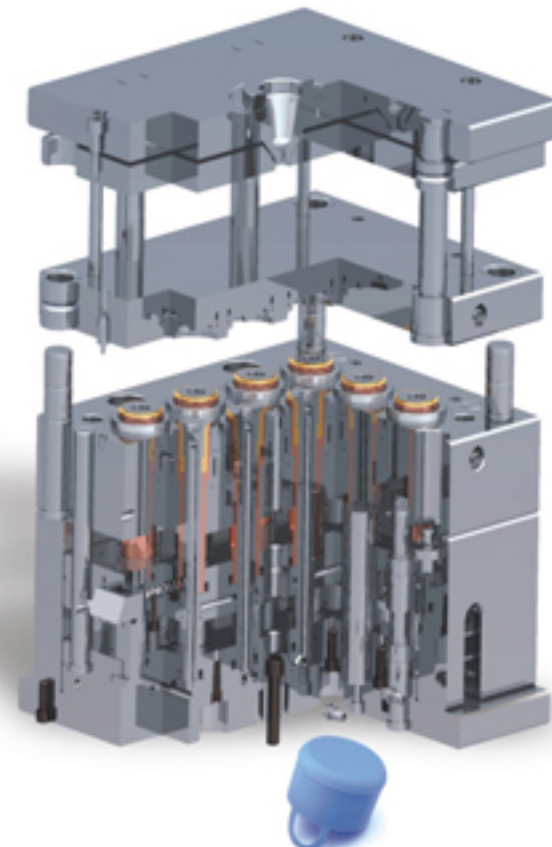


YICHUAN Mould and her partner are in possession of a series of equipment which include raw material heat treatment equipment, CNC, Wire Cutting, EDM, Digital lathes and so on. By equipping with such machines, we are able to process different moulds.

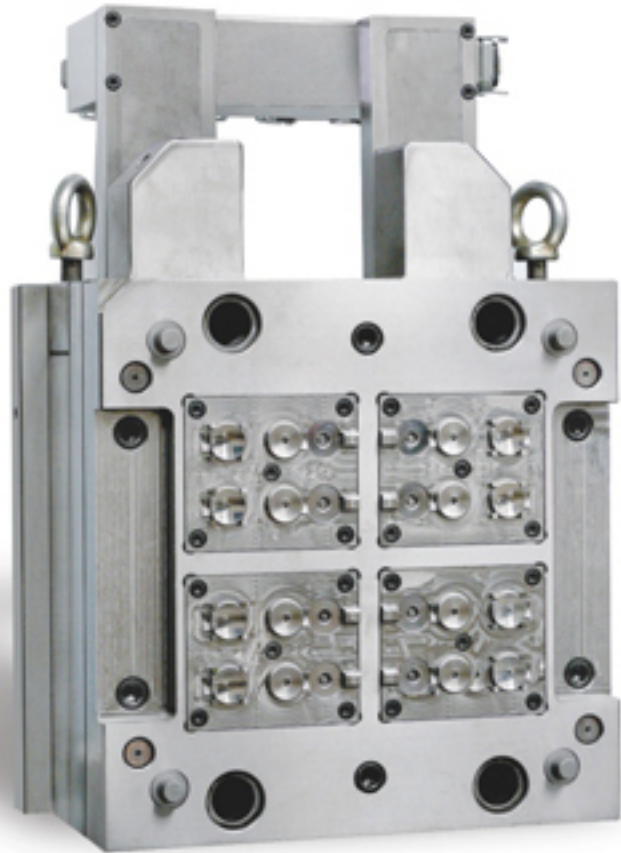
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- 5 gallon cap mould



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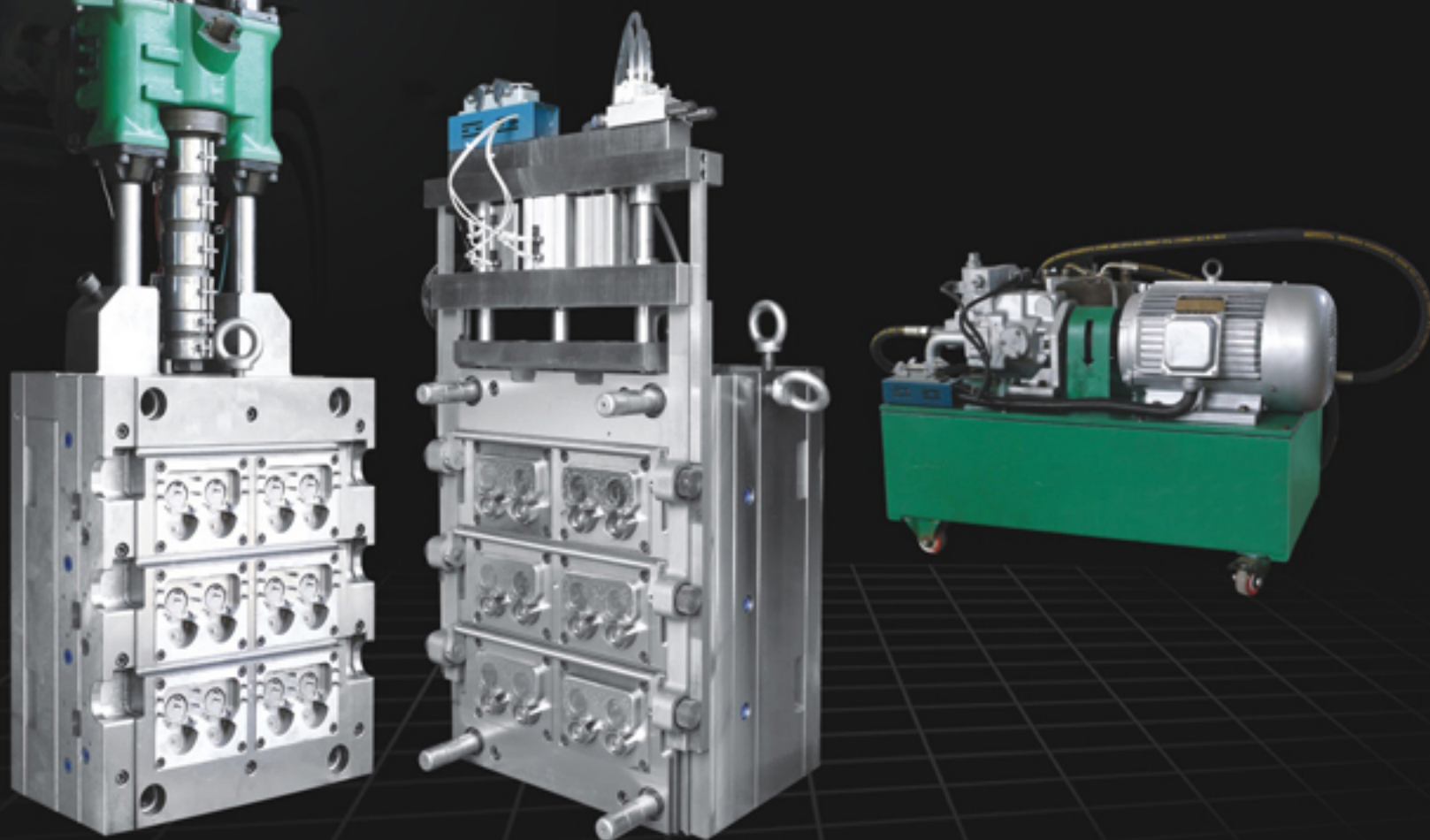




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## 双色翻盖模具(模内合盖)

Dual Clamshell Cap mould



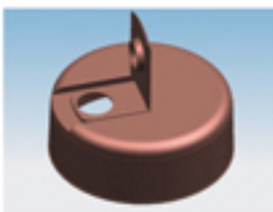
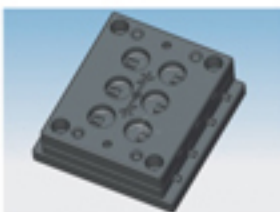
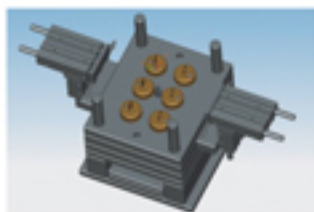
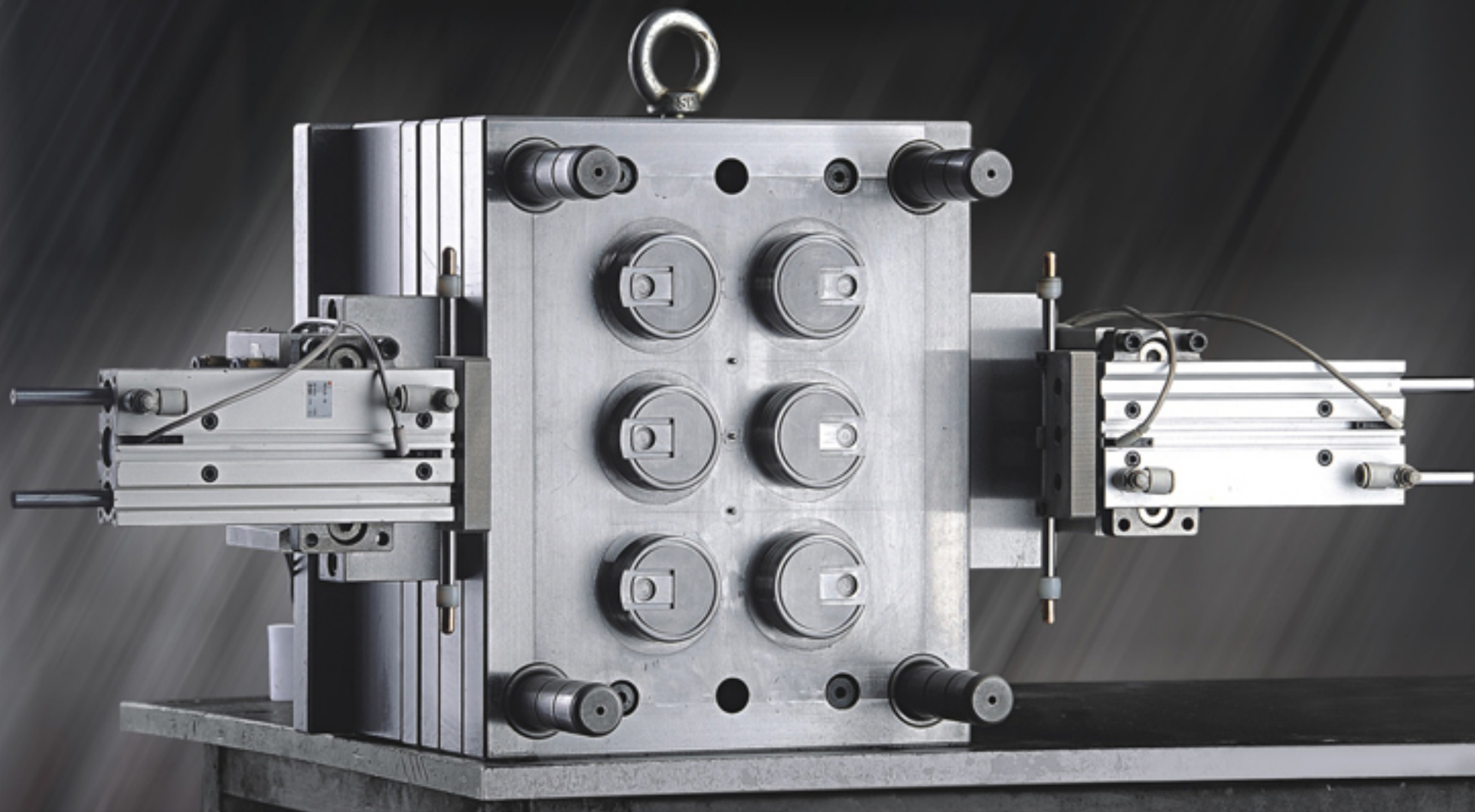


瓶盖模具的所有加热元件都是采用国内外知名品牌，  
确保模具质量和使用寿命。  
模具关键零配件(型芯、型腔、滑块等)加工精度高，  
确保模具活动件都能独立更换。

All the heating elements of the mould is adopted  
high quality famous brand from well-known supplier  
in domestic market or Over-sea market.

Moving part with high precise machining to make  
sure be interchangeable.

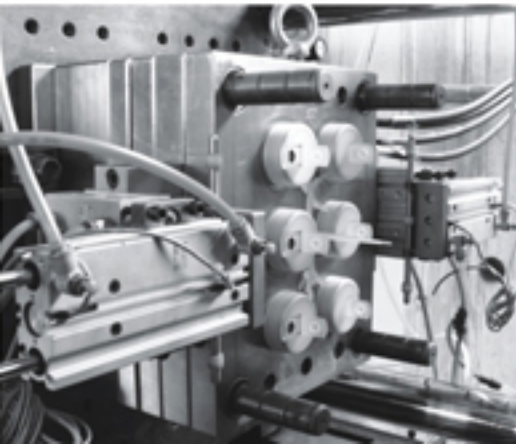




## 翻盖模具(模内合盖)

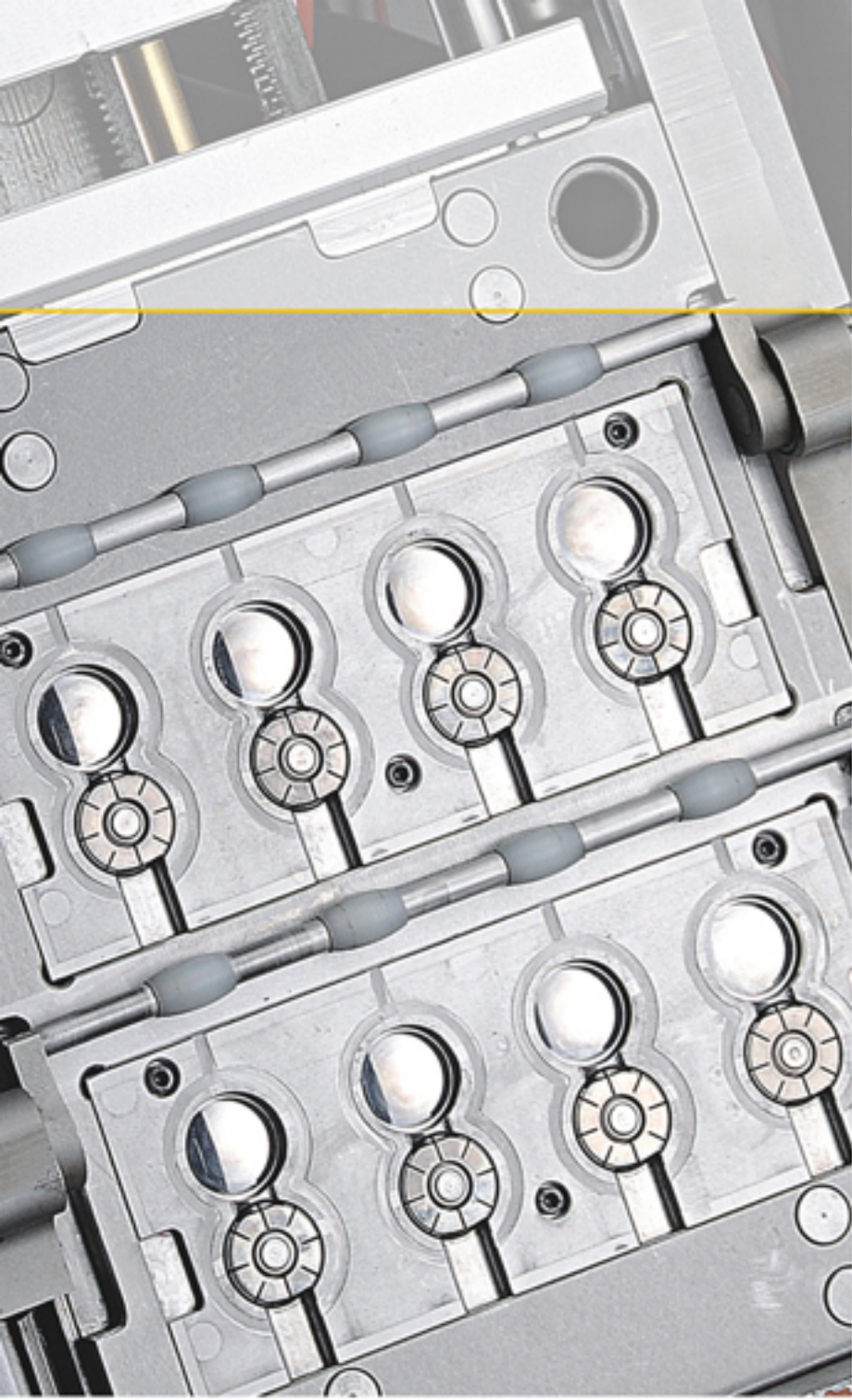
### Cap mould

- Adopt imported P20, 2316 etc, steel.
- Hot runner is designed advanced and reasonably, each cavity heat controlled independently, temperature uniform.
- Each cavity and core have independent cooling system, shorten production cycle time.
- Cavity can be changed, convenient to change remark of the cap.



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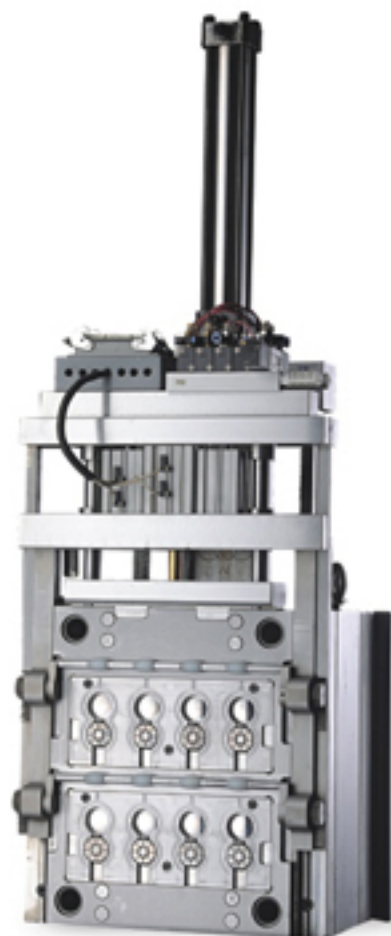




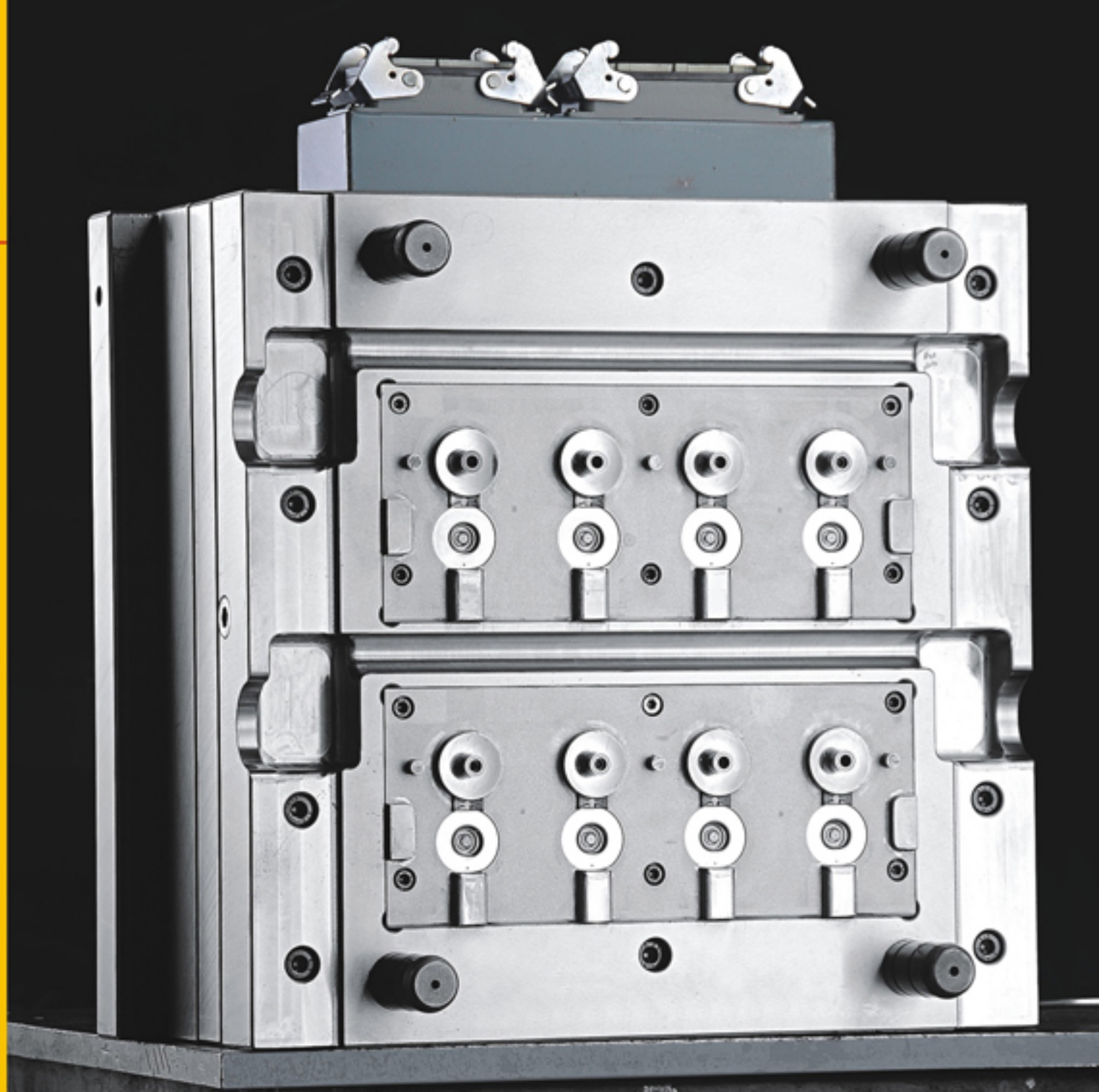
## 双色翻盖模具(模内合盖) Dual Clamshell Cap mould



- 材料采用进口P20,2316等钢材.
- 热流道设计先进合理,每腔独立温控加热,温度均匀.
- 每一模腔及模芯都有独立冷却系统,缩短生产周期.
- 模腔可更换,方便改变瓶盖商标.





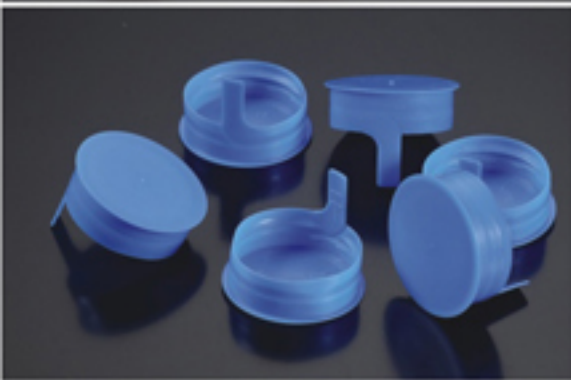




模具不同的部位采用不同的钢材以及处理方式, 主要钢材有S136, W302, M310, DC53, SKD11以及铍铜, 采用PID点对点控制, 独立控温, 确保产品的统一性。

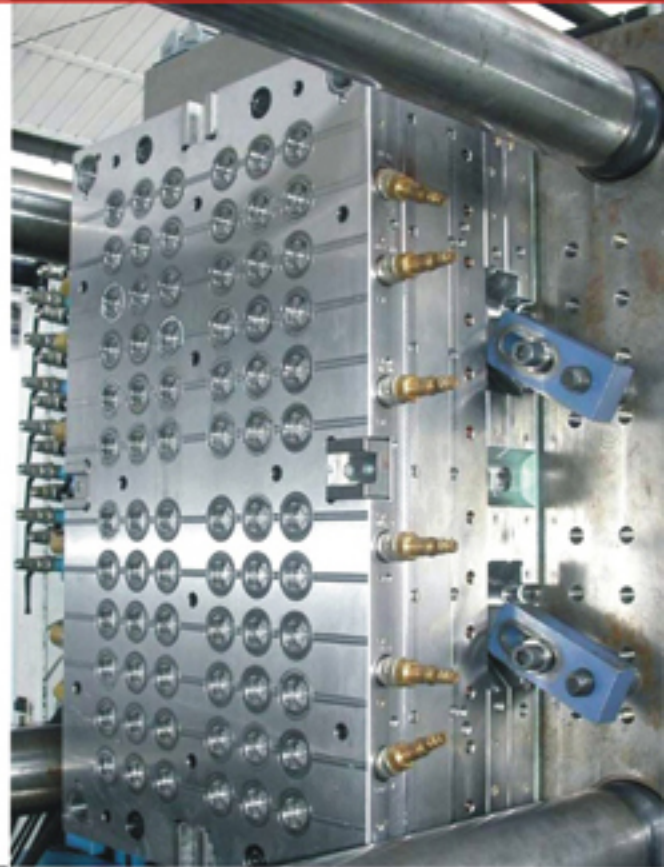






Mould different part apply different Steel,  
Main adopted mould steel are S136, W302,  
DC53, SKD11, Beryllium Copper etc.

Point to point individually control the mold  
hot runner system .





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